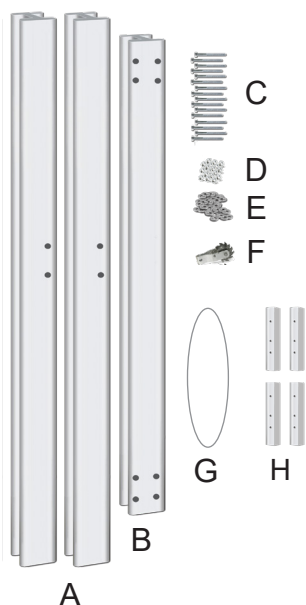


Assembly of Classic H Brace

For assembling a brace, you will only use one (1) brace kit with all materials and hardware shown below.

Kit contains:

- 2 - H-Posts (A)
- 1 - H Braces (B)
- 16 - Bolts (C)
- 16 - Nuts (D)
- 32 - Washers (E)
- 1 - Wire Strainers (F)
- 1 - Strands High Tensile Wire (G)
- 4 - 7" Square tubes (H)



You will also need:

- Hammer or mallet
- 2 - 7/16" wrenches
- Post hole diggers or auger
- Concrete mix
- Cordless Drill

Step 1: Using one H-Post (A) and one H-Brace (B) insert two 7" pieces of square tubing (H) and align holes in the H-Post (A) and H-Brace (B) holes. Install hardware and loosely tighten. **NOTE:** Pieces are designed to fit snugly; you may need to tap them into place with your mallet.

Follow the numbering system

to match 7" tube with the H-Post and H-Brace. (Illustration 1)

Step 2: Complete assembly of second side of brace by following step 1. Tighten all bolts. **NOTE:** Do not overtighten the stainless bolt as they may break. (Illustration 2)

Step 3: Place the brace upright where it is to be installed. Mark the location of each post on the ground (spray paint works well). Set brace aside and dig 2 holes, as marked. Holes should be a minimum of 8" diameter by 30" deep. Note that holes may be made deep enough for top of the brace unit to match the height of your T-Post.

Step 4: Place assembled brace system in the holes and level by digging deeper or by adding gravel or soil to the holes.

Step 5: Fill holes 50% with Quikrete mix. Follow manufacturer's instructions for adding water and curing time. Fast-Setting Quikrete is also available and is ready in about 4 hours. Fill the remainder of the hole with soil material, tamping every 6" until you reach the top.

Step 6: Install the high tensile brace wire through holes that will need to be drilled, beginning at the inside H-Post and running diagonally down to the ground level of the outside H-Post. Once wire is through the holes, attach strainer and begin to tighten. Do not over-tighten as this will cause the post to bend. (Illustration 3)

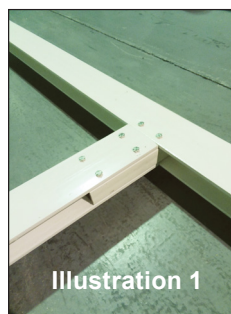


Illustration 1

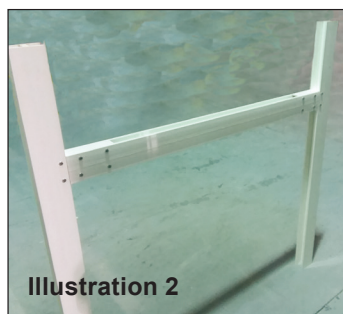


Illustration 2

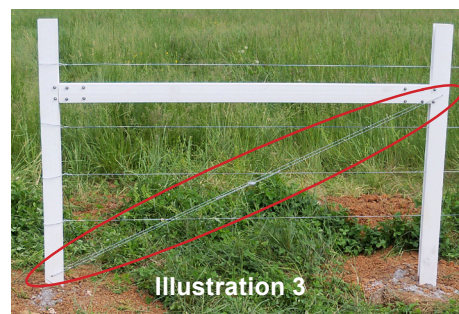


Illustration 3

Attention:

If you are installing a corner, you will use 2 brace kits.
For instructions to assemble a corner refer to the opposite side of this sheet.

Assembly of Classic H Corner

For assembling a corner, you will be using two (2) of the brace kits with all materials and hardware shown on the opposite side of this sheet.

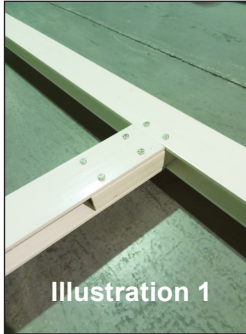


Illustration 1

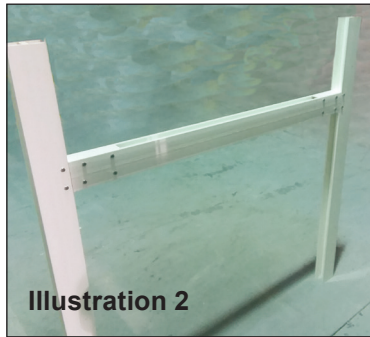


Illustration 2

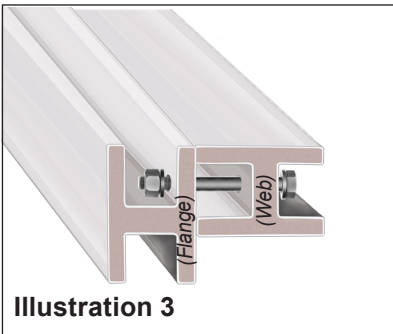


Illustration 3



Illustration 4



Step 1: Using one H-Post (A) and one H-Brace (B) insert two 7" pieces of square tubing (H) and align holes in the H-Post (A) and H-Brace (B) holes. Install hardware and loosely tighten. NOTE: Pieces are designed to fit snugly; you may need to tap them into place with your mallet.

Follow the numbering system to match 7" tube with the H-Post and H-Brace. (Illustration 1)

Step 2: Complete assembly of second side of brace by following step 1. Tighten all bolts. NOTE: Do not overtighten the stainless bolt as they may break. (Illustration 2)

Step 3: Place the brace upright where it is to be installed. Mark the location of each post on the ground (spray paint works well). Set brace aside and dig 2 holes, as marked. Holes should be a minimum of 8" diameter by 30" deep. Note that holes may be made deep enough for top of the brace unit to match the height of your T-Post.

Step 4: Place assembled corner system in the holes and level by digging deeper or by adding gravel or soil to the holes.

Step 5: (Please complete this step ONLY if your corner is 90 degrees. If your corner is not 90 degrees, leave the two sides unattached as two end units.) Drill holes through one flange of one post in two locations along the length of the post at least 18 inches apart. Make sure these match pre-drilled holes in the web of the other post. (Exact position is up to you. Do not place them where you plan to run a strand of fence wire.) (Illustration 3)

Step 6: Fill holes 50% with Quikrete mix. Follow manufacturer's instructions for adding water and curing time. Fast-Setting Quikrete is also available and is ready in about 4 hours. Fill the remainder of the hole with soil material, tamping every 6" until you reach the top.

Step 7: Install the high tensile brace wire through holes that will need to be drilled, beginning at the inside H-Post and running diagonally down to the ground level of the outside H-Post. Once wire is through the holes, attach strainer and begin to tighten. Do not over-tighten as this will cause the post to bend. (Illustration 4)

Attention:

For instructions to assemble a **brace only, refer to the opposite side of this sheet.**